

Performance Profile Sheet (Page 1 of 2)

NCCER Training

Craft: Pipeline Maintenance Level 3
Module: CT37_0-17
Module Title: Install or Repair Support Structures on Existing Aboveground Components



Trainee Name:

Training Program Sponsor:

Instructor:

Rating Levels: (1) Passed: performed task (2) Failed: did not perform task
 Also, list the date the testing for each task was completed.

Recognition: When testing for the NCCER Training Program, be sure to record Performance testing results on the Registration of Training Modules form, and submit the results to the Training Program Sponsor.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Repair or install support structures on existing aboveground components (CT37_0-17).				
	Identify potential abnormal operating conditions (AOCs) that may occur during performance of this CT, and know the appropriate actions to take in response to them.				
	Utilize the appropriate personal protective equipment according to relevant company procedures.				
	Determine proper construction, spacing, and design of pipe support, including support structure foundation in accordance with company practice, standards or engineering design.				
	Obtain proper tools and equipment to complete the installation.				
	Install temporary support (if applicable).				

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OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	Lower internal pipe pressure to 50% of maximum operating pressure if pipe movement is required.				
	Lift pipe with a jack using pipe protective device (pipe saddles) and hoist with proper rigging techniques or another appropriate lift technique (if applicable).				
	Remove existing pipe support (if applicable).				
	Perform a pipe wall inspection, and measure pipe wall thickness, if applicable.				
	Repair pipe support in accordance with company practice, standards, or engineering design (if applicable).				
	Install repaired or replacement support and insulator.				
	Lower pipe to desired position and remove temporary pipe support (if applicable). Adjust support height to insure a level pipe run (if using adjustable support).				
	Complete appropriate documentation as required by operator's procedures.				