

Performance Profile Sheet (Page 1 of 2)

NCCER Training

Craft: Pipeline Maintenance Level 3
 Module: CT40_1-17
 Module Title: Fit Full Encirclement Welded Split Sleeve



Trainee Name:

Training Program
 Sponsor:

Instructor:

Rating Levels: (1) Passed: performed task (2) Failed: did not perform task
 Also, list the date the testing for each task was completed.

Recognition: When testing for the NCCER Training Program, be sure to record Performance testing results on the Registration of Training Modules form, and submit the results to the Training Program Sponsor.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Fit a full encirclement welded split sleeve (CT40_1-17).				
	Identify potential abnormal operating conditions (AOCs) that may occur during performance of this CT, and know the appropriate actions to take in response to them.				
	Utilize the appropriate personal protective equipment according to relevant company procedures.				
	Confirm that the surface has been properly prepared, including the removal of coating, if applicable.				
	Confirm that the pipe surface has been inspected for dents, gouges, or other irregularities.				
	Fill any defects with operator-approved material according to manufacturer's recommendations.				

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OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	Confirm the proper type of sleeve to be installed.				
	If installing a Type A sleeve, authorize the proper line welding procedure to ensure a proper fit.				
	If installing a Type B sleeve, confirm acceptable wall thickness has been measured in the seal welding zones.				
	Verify proper sleeve length and material grade per operator's procedures.				
	Prepare and fit the sleeve to the pipeline.				
	Use a lifting device and chains or clamps to achieve a proper fit and an equal welding gap for the longitudinal seam, as necessary.				
	Complete appropriate documentation as required by operator's procedures.				