

Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08201

Module Title: Piping Systems

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Identify the type of piping system designated by a red color-code and its application.				
1	Identify the type of piping system designated by a yellow color-code and its application.				
1	Identify the type of piping system designated by a green color-code and its application.				
1	Identify the type of piping system designated by a bright blue color-code and its application.				

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Signatures:

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Performance Evaluator: _____ Date: _____

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Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08202

Module Title: Drawings and Detail Sheets

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Identify parts of a drawing:				
	• Title block				
	• Scales and Measurements				
	• Symbols and abbreviations				
	• Notes				
	• Revision blocks				
	• Coordinates				
1	Interpret the following:				
	• Drawing indexes				
	• Line lists				
1	Identify the following types of drawings:				
	• Plot plans				
	• Structural drawings				
	• Elevation and section drawings				
	• Equipment arrangement drawings				
	• P&IDs				
	• Isometric drawings				
	• Spool drawings				

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	<ul style="list-style-type: none"> • Pipe support drawings and detail sheets 				
	<ul style="list-style-type: none"> • Orthographic drawings 				
1	Make field sketches:				
	<ul style="list-style-type: none"> • Orthographic 				
	<ul style="list-style-type: none"> • Isometric 				

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Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08203

Module Title: Identifying and Installing Valves

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Identify valves that start and stop flow.				
1	Identify valve actuators.				
2	Identify valves that regulate flow.				
3	Identify valves that regulate the direction of flow.				
3	Identify valves that relieve pressure.				
4	Given a select number of valves, match each valve to its given application.				
5	Interpret valve markings and nameplate information.				
5	Install a bolted valve from the following list:				
	• Gate				
	• Ball				
	• Plug				
	• Globe				
	• Butterfly				
	• Diaphragm				
	• Needle				
	• Check				
	• Safety				

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Performance Profile Sheet



Module 08204 has no Performance Profile Sheet;
performance testing is not required for this module.

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Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08205

Module Title: Threaded Pipe Fabrication

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Read and interpret screwed fitting joint drawings.				
2	Determine pipe lengths between fittings, using the center-to-center method.				
2	Determine pipe lengths between fittings, using the center-to-face method.				
2	Determine pipe lengths between fittings, using the face-to-face method.				
2	Given the length of travel of a 45-degree piping offset, calculate the length of the set.				
2	Given the length of the set and the degree of the fittings, use the table of elbow constants to figure the travel and the run.				
2	Calculate offsets, using the table of multipliers.				
2	Calculate the travel of a rolling offset.				
2	Thread pipe, using manual threaders.				
2	Thread pipe, using a threading machine.				
2	Apply pipe joint compound to the male threads of the pipe.				
2	Make up the pipe and fittings.				
2	Install a screwed valve.				

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Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08206

Module Title: Socket Weld Pipe Fabrication

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Identify various socket weld fittings.				
1	Interpret a socket weld drawing.				
2	Demonstrate how to cut out a socket weld to save the fitting, pipe, or valve.				
2	Calculate pipe lengths from line drawings, using the center-to-center method.				
2	Calculate pipe lengths from line drawings, using the center-to-face method.				
2	Calculate pipe lengths from line drawings, using the face-to-face method.				
2	Align a 90-degree elbow to the end of a pipe.				
2	Square a pipe into a 90-degree elbow.				
2	Align a flange to the end of a pipe.				
2	Align a 45-degree elbow to the end of a pipe.				
2	Align pipes joined by a coupling.				
2	Describe how to prep and install a valve.				

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Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08207

Module Title: Butt-Weld Pipe Fabrication

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Identify various butt weld fittings.				
1	Interpret a butt weld drawing.				
2	Clean a beveled pipe end, using a portable grinder.				
2	Demonstrate how to cut out a butt weld to save the fitting, pipe, or valve.				
2	Calculate pipe lengths from line drawings, using the center-to-center method.				
2	Calculate pipe lengths from line drawings, using the center-to-face method.				
2	Calculate pipe lengths from line drawings, using the face-to-face method.				
3	Align straight pipe.				
3	Align a pipe to a 45-degree elbow.				
3	Align a pipe to a 90-degree elbow.				
3	Square a pipe into a 90-degree elbow.				
3	Align a pipe to a flange.				
3	Align a pipe to a tee.				
3	Describe how to prep and install a valve.				

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Performance Profile Sheet



Module 08208 has no Performance Profile Sheet;
performance testing is not required for this module.

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Performance Profile Sheet



Craft: Pipefitting Level Two, 4th Ed.

Module: 08209

Module Title: Underground Pipe Installation

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

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Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Join ductile iron.				
7	Join CPVC and PVC.				

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