

Performance Profile Sheet (Page 1 of 2)

NCCER Training

Craft: Pipeline Mechanical Level 2
 Module: CT19_3-17
 Module Title: Valve Seat Sealing



Trainee Name:

Training Program
 Sponsor:

Instructor:

Rating Levels: (1) Passed: performed task (2) Failed: did not perform task
 Also, list the date the testing for each task was completed.

Recognition: When testing for the NCCER Training Program, be sure to record Performance testing results on the Registration of Training Modules form, and submit the results to the Training Program Sponsor.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Inject valve seat sealant (CT19_3-17).				
	Identify potential abnormal operating conditions that may occur during performance of this CT, and know the appropriate actions to take in response to them.				
	Utilize the appropriate personal protective equipment according to relevant company procedures.				
	Verify the location and accessibility of the valve to be inspected, and verify the valve number, type, manufacturer, and nameplate data.				
	Notify control center and/or affected personnel before work begins.				
	Follow associated task-specific procedures (if applicable) and perform maintenance per manufacturer's or industry recommendations.				

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OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	Verify proper valve position.				
	Blowdown (depressurize) valve body.				
	Check for leak-by and leak-through sealing of valve.				
	Identify the appropriate type and amount of sealant per manufacturer's/company specifications.				
	Operate injection equipment with appropriate products. Inject appropriate sealant into seats per manufacturer or industry recommendations.				
	After need for maintaining a tight seal is past, flush sealant from injection ports and seats with grease cleaner/penetrant.				
	Notify control center and/or affected personnel after completion of work.				
	Complete appropriate documentation as required by operator's procedures.				