

Performance Profile Sheet (Page 1 of 2)

NCCER Training

Craft: Pipeline Mechanical Level 3
 Module: CT22_1-17
 Module Title: Inspect Tank Pressure / Vacuum Breakers



Trainee Name:

Training Program
 Sponsor:

Instructor:

Rating Levels: (1) Passed: performed task (2) Failed: did not perform task
 Also, list the date the testing for each task was completed.

Recognition: When testing for the NCCER Training Program, be sure to record Performance testing results on the Registration of Training Modules form, and submit the results to the Training Program Sponsor.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Inspect tank pressure and vacuum breakers (CT22_1-17).				
	Identify potential abnormal operating conditions that may occur during performance of this CT, and know the appropriate actions to take in response to them.				
	Utilize the appropriate personal protective equipment according to relevant company procedures.				
	Notify the control center and any other affected personnel that work is beginning.				
	Verify location of valve to be inspected, and verify the valve number, valve type, manufacturer, and nameplate data.				
	Follow all applicable task-specific procedures to ensure safety, efficient performance, standardization, and appropriate documentation.				

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OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	Obtain the necessary test equipment.				
	Isolate the tank from the process and relieve pressure, if appropriate.				
	Perform a complete visual inspection.				
	Remove the valve cover and examine the valve, gasket, nozzle, and valve outlet.				
	Disassemble the access port on the vacuum breaker (or combination valve, if applicable). Inspect and test the vacuum breaker pallet weights, seat, spider arm (if present), and diaphragm.				
	Disassemble the access port on the tank pressure relief valve. Inspect and test the tank pressure relief valve pallet weight, seat, and diaphragm.				
	Replace or repair all worn parts so the valves are in top condition.				
	Reassemble the valves and remove lockout/tagout, if applicable.				
	Perform a function test				
	Apply a security seal showing the test date and any other related information required by company procedures.				