

# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04101

Module Title: Occupational Overview: The Sheet Metal Industry

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Identify types of metal from a collection of examples.				
2	Identify common sheet metal fittings.				
2	Use a standard sheet metal gauge to measure various metal thicknesses to given standards.				

**Please make sure that both the Candidate/Trainee and Performance Evaluator sign and date this form on the signature lines to follow.**

**Signatures:**

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Candidate/Trainee: \_\_\_\_\_ Date: \_\_\_\_\_

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Performance Evaluator: \_\_\_\_\_ Date: \_\_\_\_\_

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# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04102

Module Title: Sheet Metal Tools and Equipment

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1, 2, 3, 4	Identify a given hand tool and demonstrate its safe use and maintenance.				
1, 4	Identify a given power tool and demonstrate its safe use and maintenance.				
1, 5	Identify a given shop machine and demonstrate its safe use and maintenance.				

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# Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29103

Module Title: Plasma Arc Cutting

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Set up plasma arc cutting equipment.				
3	Set the amperage and gas pressures or flow rates for the type and thickness of metal to be cut using plasma arc equipment.				
3	Square-cut metal using plasma arc equipment.				
3	Bevel-cut metal using plasma arc equipment.				
3	Pierce and cut slots in metal using plasma arc equipment.				
3	Dismantle and store the equipment.				

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# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04103

Module Title: Fundamentals of Sheet Metal Layout and Processes

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Transfer a sheet metal pattern to a piece of sheet metal to given standards.				
3	Use hand snips to make straight cuts, outside curved cuts, and internal cuts on 24-gauge or lighter sheet metal to given standards.				
3	Perform a double cut on light pipe to given standards.				
3	Use shears to square a piece of light-gauge sheet metal for ductwork to within $\frac{1}{16}$ inch (2 mm).				
4	Use a slip-roll forming machine to make two sections of round pipe with grooved seams to given standards.				
4, 5	Use a brake to make right-angle bends and Pittsburgh seams, then assemble the pieces to create a section of duct.				
4	Use a bar folder to create single and double hems to given standards.				
4	Make a crimped edge on round pipe to given standards.				
4	Join two sections of round pipe by crimping and beading to given standards.				

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# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04104

Module Title: Sheet Metal Math and Measurement

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
4, 5	Use the OWL method to calculate a specified offset.				

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# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04105

Module Title: Parallel Line Development

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Lay out and fabricate an instructor-selected fitting to the specifications provided.				

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# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04106

Module Title: Installation of Ductwork

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Connect both rectangular and round sections of duct and seal the joints with mastic.				
2	Identify and determine the various specifications of a given fastener.				
2	Install one or more instructor-selected concrete anchors.				
3	Demonstrate the proper method of installing selected duct hangers and supports.				

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# Performance Profile Sheet



Craft: Sheet Metal Level One, 4th Ed.

Module: 04107

Module Title: Installation of Air Distribution Accessories

TRAINEE NAME: \_\_\_\_\_

TRAINING PROGRAM SPONSOR: \_\_\_\_\_

INSTRUCTOR: \_\_\_\_\_

## Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

## Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Install a louver, duct access door, or fire/smoke damper.				
1	Install an opposed-blade balancing damper in a section of lined duct.				
2	Demonstrate the installation of selected air distribution accessories.				
2	Install a flexible-duct branch line from a rectangular duct to a diffuser, register, or grille, including the takeoff and register boot (if needed).				

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