

Performance Profile Sheet



Module 29101 has no Performance Profile Sheet;
performance testing is not required for this module.

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29102

Module Title: Oxyfuel Cutting

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Set up oxyfuel equipment.				
3	Light and adjust an oxyfuel torch.				
3	Shut down oxyfuel cutting equipment.				
3	Disassemble oxyfuel cutting equipment.				
3	Change empty gas cylinders.				
4	Cut shapes from various thicknesses of steel, emphasizing:				
	• Straight line cutting				
	• Square shape cutting				
	• Piercing				
	• Beveling				
	• Cutting slots				
4	Perform washing.				
4	Perform gouging.				
4	Use a track burner to cut straight lines and bevels.				

Please make sure that both the Candidate/Trainee and Performance Evaluator sign and date this form on the signature lines to follow.

Signatures:

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Candidate/Trainee: _____ Date: _____

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29103

Module Title: Plasma Arc Cutting

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Set up plasma arc cutting equipment.				
3	Set the amperage and gas pressures or flow rates for the type and thickness of metal to be cut using plasma arc equipment.				
3	Square-cut metal using plasma arc equipment.				
3	Bevel-cut metal using plasma arc equipment.				
3	Pierce and cut slots in metal using plasma arc equipment.				
3	Dismantle and store the equipment.				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29104

Module Title: Air-Carbon Arc Cutting and Gouging

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Select and install air-carbon arc cutting electrodes.				
2	Prepare the work area and air-carbon arc cutting equipment for safe operation.				
2	Use air-carbon arc cutting equipment for washing.				
2	Use air-carbon arc cutting equipment for gouging.				
2	Perform storage and housekeeping activities for air-carbon arc cutting equipment.				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29105

Module Title: Base Metal Preparation

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Mechanically or hand grind a bevel on the edge of a $\frac{1}{4}$ "- to $\frac{3}{4}$ "-thick mild steel plate (6 to 20 mm metric plate) at $22\frac{1}{2}$ degrees.				
3	Thermally bevel the edge of a $\frac{1}{4}$ "- to $\frac{3}{4}$ "-thick mild steel plate (6 to 20 mm metric plate) at $22\frac{1}{2}$ degrees.				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29106

Module Title: Weld Quality

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Perform a visual inspection (VT) on a fillet and/or groove weld and complete an inspection report.				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29107

Module Title: SMAW – Equipment and Setup

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Set up a machine for SMAW.				

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Performance Profile Sheet



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performance testing is not required for this module.

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29109

Module Title: SMAW – Beads and Fillet Welds

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Set up welding equipment.				
1	Strike an arc.				
2	Make stringer, weave, and overlapping beads using E6010 and E7018 electrodes.				
2	Make corner welds on an angle iron section end welded to a plate coupon.				
2	Make fillet welds using E6010 and E7018 electrodes in the specified positions:				
	• Flat (1F)				
	• Horizontal (2F)				
	• Vertical (3F)				
	• Overhead (4F)				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29110

Module Title: Joint Fit-Up and Alignment

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Fit up joints using plate and pipe fit-up tools.				
1	Check the joint for proper fit-up and alignment using gauges and measuring devices.				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29111

Module Title: SMAW – Groove Welds with Backing

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Safely set up arc welding equipment for making groove welds.				
2	Make flat welds with backing on V-groove joints using E7018 electrodes.				
2	Make horizontal welds with backing on V-groove joints using E7018 electrodes.				
2	Make vertical welds with backing on V-groove joints using E7018 electrodes.				
2	Make overhead welds with backing on V-groove joints using E7018 electrodes.				

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Performance Profile Sheet



Craft: Welding Level One, 5th Ed.

Module: 29112

Module Title: SMAW – Open-Root Groove Welds – Plate

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Make open V-groove welds with E6010 and E7018 electrodes in the following positions:				
	• Flat (1G) position				
	• Horizontal (2G) position				
	• Vertical (3G) position				
	• Overhead (4G) position				

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