

Performance Profile Sheet



Craft: Welding Level Three, 5th Ed.

Module: 29301

Module Title: SMAW Open-Root Pipe Welds

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Make open-root pipe welds in the 1G-ROTATED position.				
2	Make open-root pipe welds in the 2G position.				
2	Make open-root pipe welds in the 5G position.				
2	Make open-root pipe welds in the 6G position.				

Please make sure that both the Candidate/Trainee and Performance Evaluator sign and date this form on the signature lines to follow.

Signatures:

I understand and acknowledge that, by my signature below, I am confirming that I personally performed all tasks listed on this Performance Profile in the presence of the above-named Performance Evaluator. I understand that any and/or all of my NCCER credentials/certifications may be subject to revocation if it is subsequently determined that this Performance Profile was not delivered in accordance with NCCER Guidelines.

Candidate/Trainee: _____ Date: _____

I understand and acknowledge that, by my signature below, I am confirming that I personally observed the above-named trainee successfully complete all the tasks listed on this Performance Profile in accordance with applicable policies and procedures set forth in the current edition of the NCCER Accreditation Guidelines and Program Compliance (“NCCER Guidelines”). I understand that any and/or all of my NCCER credentials/certifications may be subject to revocation if it is subsequently determined that this Performance Profile was not delivered in accordance with NCCER Guidelines.

Performance Evaluator: _____ Date: _____

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Performance Profile Sheet



Craft: Welding Level Three, 5th Ed.

Module: 29302

Module Title: GMAW – Pipe

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Make GMAW open-root V-groove pipe welds in the 1G-ROTATED position using the correct filler metal and shielding gas.				
2	Make GMAW open-root V-groove pipe welds in the 2G position using the correct filler metal and shielding gas.				
2	Make GMAW open-root V-groove pipe welds in the 5G position using the correct filler metal and shielding gas.				
2	Make GMAW open-root V-groove pipe welds in the 6G position using the correct filler metal and shielding gas.				

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Performance Profile Sheet



Craft: Welding Level Three, 5th Ed.

Module: 29303

Module Title: FCAW – Pipe

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Make FCAW open-root V-groove pipe welds in the 1G-ROTATED position.				
2	Make FCAW open-root V-groove pipe welds in the 2G position.				
2	Make FCAW open-root V-groove pipe welds in the 5G position.				
2	Make FCAW open-root V-groove pipe welds in the 6G position.				

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Performance Profile Sheet



Craft: Welding Level Three, 5th Ed.

Module: 29304

Module Title: GTAW – Carbon Steel Pipe

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Make GTAW open-root V-groove carbon-steel pipe welds in the 1G-ROTATED position using carbon-steel filler metal and argon gas.				
2	Make GTAW open-root V-groove carbon-steel pipe welds in the 2G position using carbon-steel filler metal and argon gas.				
2	Make GTAW open-root V-groove carbon-steel pipe welds in the 5G position using carbon-steel filler metal and argon gas.				
2	Make GTAW open-root V-groove carbon-steel pipe welds in the 6G position using carbon-steel filler metal and argon gas.				

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Performance Profile Sheet



Craft: Welding Level Three, 5th Ed.

Module: 29305

Module Title: GTAW – Low-Alloy and Stainless Steel Pipe

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Make GTAW open-root V-groove low-alloy or stainless steel pipe welds in the 2G position using the appropriate filler metal and a gas backing.				
2	Make GTAW open-root V-groove low-alloy or stainless steel pipe welds in the 5G position using the appropriate filler metal and a gas backing.				
2	Make GTAW open-root V-groove low-alloy or stainless steel pipe welds in the 6G position using the appropriate filler metal and a gas backing.				

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Performance Profile Sheet



Craft: Welding Level Three, 5th Ed.

Module: 29306

Module Title: SMAW – Stainless Steel Groove Welds

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
3	Make open-root V-groove welds on stainless-steel plate in the 1G position.				
3	Make open-root V-groove welds on stainless-steel plate in the 2G position.				
3	Make open-root V-groove welds on stainless-steel plate in the 3G position.				
3	Make open-root V-groove welds on stainless-steel plate in the 4G position.				
3	Make open-root V-groove welds on stainless-steel pipe in the 1G-ROTATED position.				
3	Make open-root V-groove welds on stainless-steel pipe in the 2G position.				
3	Make open-root V-groove welds on stainless-steel pipe in the 5G position.				
3	Make open-root V-groove welds on stainless-steel pipe in the 6G position.				

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