

Performance Profile Sheet



Craft: Welding Level Four, 5th Ed.

Module: 29401

Module Title: GMAW – Aluminum Plate

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Complete the following GMAW aluminum-plate welding tasks:				
	• Stringer beads				
	• Weave beads				
	• Weld terminations				
	• Weld restarts				
	• Overlapping beads				
2	Complete GMAW fillet welds on aluminum plate in the following positions:				
	• 1F				
	• 2F				
	• 3F				
	• 4F				
2	Complete GMAW V-groove welds on aluminum plate with backing in the following positions:				
	• 1G				
	• 2G				
	• 3G				
	• 4G				

Please make sure that both the Candidate/Trainee and Performance Evaluator sign and date this form on the signature lines to follow.

Signatures:

I understand and acknowledge that, by my signature below, I am confirming that I personally performed all tasks listed on this Performance Profile in the presence of the above-named Performance Evaluator. I understand that any and/or all of my NCCER credentials/certifications may be subject to revocation if it is subsequently determined that this Performance Profile was not delivered in accordance with NCCER Guidelines.

Candidate/Trainee: _____ Date: _____

I understand and acknowledge that, by my signature below, I am confirming that I personally observed the above-named trainee successfully complete all the tasks listed on this Performance Profile in accordance with applicable policies and procedures set forth in the current edition of the NCCER Accreditation Guidelines and Program Compliance (“NCCER Guidelines”). I understand that any and/or all of my NCCER credentials/certifications may be subject to revocation if it is subsequently determined that this Performance Profile was not delivered in accordance with NCCER Guidelines.

Performance Evaluator: _____ Date: _____

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Performance Profile Sheet



Craft: Welding Level Four, 5th Ed.

Module: 29402

Module Title: GTAW – Aluminum Plate

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Weld a pad on aluminum plate in the flat position using GTAW stringer and weave beads.				
1	Make multiple-pass GTAW fillet welds on aluminum plate in the following positions:				
	• 1F				
	• 2F				
	• 3F				
	• 4F				
1	Make multiple-pass GTAW V-groove welds with backing on aluminum plate in the following positions:				
	• 1G				
	• 2G				
	• 3G				
	• 4G				

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Candidate/Trainee: _____ Date: _____

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Performance Profile Sheet



Craft: Welding Level Four, 5th Ed.

Module: 29403

Module Title: GTAW – Aluminum Pipe

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Make GTAW modified U-groove welds on aluminum pipe in the following positions:				
	• 2G				
	• 5G				
	• 6G				

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Performance Profile Sheet



Craft: Welding Level Four, 5th Ed

Module: 29404

Module Title: GMAW – Aluminum Pipe

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	1. Make GMAW V-groove welds on aluminum pipe with backing in the following positions:				
	• 2G				
	• 5G				
	• 6G				

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Performance Profile Sheet



Craft: Welding Level Four, 5th Ed.

Module: 29405

Module Title: Soldering and Brazing

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Properly set up and shut down air-acetylene equipment.				
1	Properly prepare and solder copper tubing in various planes, using various fittings.				
2	Properly set up and shut down oxyfuel equipment.				
2	Properly prepare and braze copper tubing in various planes, using various fittings.				

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