

Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29201

Module Title: Welding Symbols

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Identify and interpret welding symbols on an instructor-provided drawing.				

Please make sure that both the Candidate/Trainee and Performance Evaluator sign and date this form on the signature lines to follow.

Signatures:

I understand and acknowledge that, by my signature below, I am confirming that I personally performed all tasks listed on this Performance Profile in the presence of the above-named Performance Evaluator. I understand that any and/or all of my NCCER credentials/certifications may be subject to revocation if it is subsequently determined that this Performance Profile was not delivered in accordance with NCCER Guidelines.

Candidate/Trainee: _____ Date: _____

I understand and acknowledge that, by my signature below, I am confirming that I personally observed the above-named trainee successfully complete all the tasks listed on this Performance Profile in accordance with applicable policies and procedures set forth in the current edition of the NCCER Accreditation Guidelines and Program Compliance ("NCCER Guidelines"). I understand that any and/or all of my NCCER credentials/certifications may be subject to revocation if it is subsequently determined that this Performance Profile was not delivered in accordance with NCCER Guidelines.

Performance Evaluator: _____ Date: _____

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Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29202

Module Title: Reading Welding Detail Drawings

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Draw or sketch a welding drawing based on an instructor-provided image or object.				
2	Draw or sketch a welding drawing based on an instructor-provided image or object.				

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Performance Profile Sheet



Module 29203 has no Performance Profile Sheet;
performance testing is not required for this module.

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Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29204

Module Title: Preheating and Postheating of Metals

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1	Preheat base metal to 350°F (177°C) and verify preheat using a temperature-indicating device.				

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Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29205

Module Title: GMAW and FCAW – Equipment and Filler Metals

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1, 2, 3	Set up GMAW and FCAW equipment with appropriate shielding gases and filler metals.				

Please make sure that both the Candidate/Trainee and Performance Evaluator sign and date this form on the signature lines to follow.

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Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29207

Module Title: GTAW – Equipment and Filler Metals

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Select a GTAW shielding gas.				
2	Select a GTAW filler metal.				
2	Break down and reassemble a GTAW torch.				
3	Connect the shielding gas and set the flow rate.				
3	Select and prepare the tungsten electrode.				
3	Break down and reassemble a GTAW torch.				

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Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29208

Module Title: GTAW – Plate

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2, 3	Build a pad with stringer beads on carbon steel plate coupons in the flat position, using GTAW equipment and carbon steel filler metal.				
2, 3	Perform multiple-pass fillet welds on carbon steel plate coupons in all four 1F through 4F positions, using GTAW equipment and carbon steel filler metal.				
2, 3	Perform multiple-pass open V-groove welds on carbon steel plate coupons in all four 1G through 4G positions, using GTAW equipment and carbon steel filler metal.				

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Performance Profile Sheet



Craft: Welding Level Two, 5th Ed.

Module: 29209

Module Title: GMAW – Plate

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1, 2, 3	Make multiple-pass GMAW-S (short-circuit) fillet welds on carbon steel plate coupons in all four 1F through 4F positions, using solid or composite electrode.				
1, 2, 3	Make multiple-pass GMAW-S (short-circuit) V-groove welds on carbon steel plate coupons in all four 1G through 4G positions, with or without backing, using solid or composite electrode.				
1, 2, 3	Make multiple-pass GMAW spray-transfer fillet welds on carbon steel plate coupons in both the 1F and 2F positions, using solid or composite electrode.				
1, 2, 3	Make multiple-pass GMAW spray-transfer V-groove welds on carbon steel plate coupons in the 1G position, with backing, using solid or composite electrode.				

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Craft: Welding Level Two, 5th Ed.

Module: 29210

Module Title: FCAW – Plate

TRAINEE NAME: _____

TRAINING PROGRAM SPONSOR: _____

INSTRUCTOR: _____

Rating Levels:

(P) Passed: performed task

(F) Failed: did not perform task

Be sure to list the date the testing for each task was completed.

Recognition:

When testing for the NCCER Training Program, record performance testing results and submit completion dates through NCCER's online Testing System.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
1, 2, 3	Make multiple-pass FCAW-G/GM (gas-shielded) and/or FCAW-S (self-shielded) fillet welds on carbon steel plate coupons in all four 1F through 4F positions.				
1, 2, 3	Make multiple-pass FCAW-G/GM (gas-shielded) and/or FCAW-S (self-shielded) V-groove welds on carbon steel plate coupons in all four 1G through 4G positions, with or without backing.				

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