Focus Statement
A journey-level industrial boilermaker in exchangers is skilled in exchanger assembly and maintenance including welding, pipe fabrication, and stress relieving. A boilermaker is also knowledgeable in oxyfuel cutting, identifying and installing valves, pipe hangers and supports, rigging, and able to read boiler drawings and detail sheets.

Overview
- Two-hour closed-book examination
- May use a basic function, non-printing calculator
- No extra papers, books, notes or study materials are allowed

Minimum passing score is 75.

NOTE: To receive a credential in Industrial Boilermaker – Exchanger, candidates MUST complete and pass BOTH the Industrial Boilermaker – Maintenance assessment AND the Industrial Boilermaker – Exchanger assessment.

Performance Verification
A corresponding hands-on Performance Verification is available.

NCCER Curriculum
All NCCER knowledge assessments are referenced to NCCER’s curriculum modules as listed on this specification sheet. You may order books and modules from Pearson by visiting www.nccer.org/order-books-modules/.

Assessment Development
All questions are developed and approved by subject matter experts under the direction of NCCER.

Credentials
Upon successful completion of the knowledge assessment or performance verification, credentials can be viewed and printed by the individual or assessment program through their NCCER Account.

Score Report and Training Prescription
Each candidate will have online access to their assessment results including their overall score and recommended training through their NCCER Account.

Written Assessment Contents:

<table>
<thead>
<tr>
<th>Module ID</th>
<th>Content Domain/Module Title</th>
<th>Number of Items</th>
</tr>
</thead>
<tbody>
<tr>
<td>34307-11</td>
<td>Exchangers</td>
<td></td>
</tr>
<tr>
<td>34411-12</td>
<td></td>
<td>25</td>
</tr>
</tbody>
</table>

Total Number of Items 25